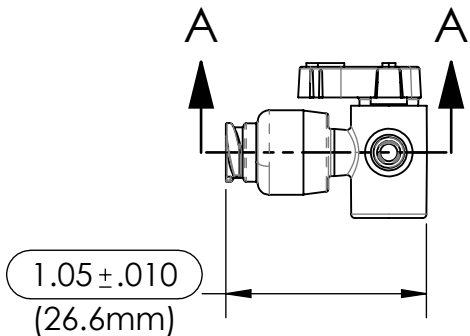
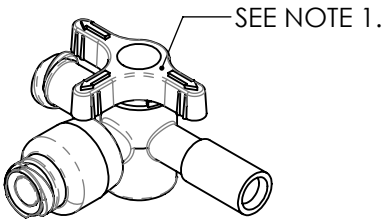
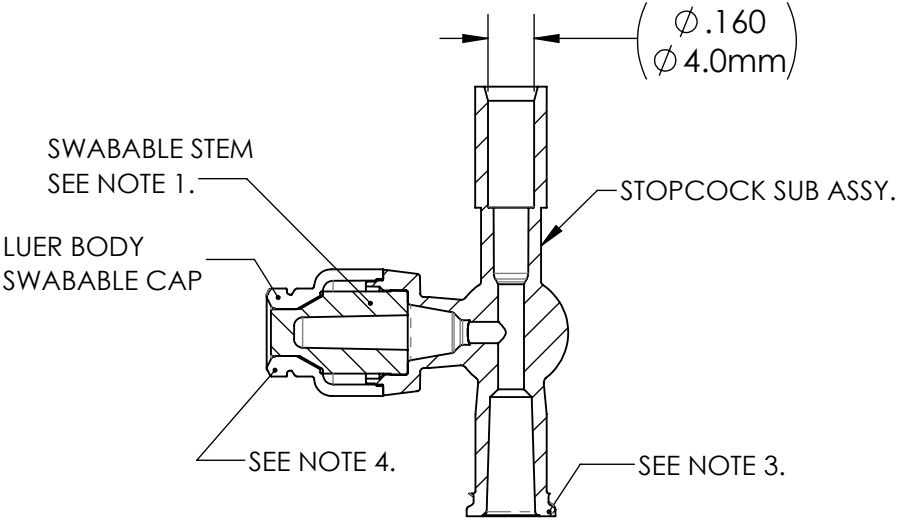
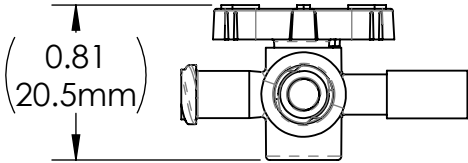
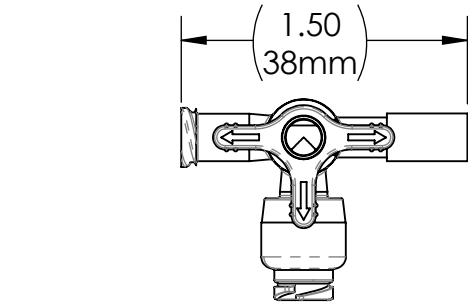


DRAWING NO. C245874X24X	REV D	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			C	ADD TUBING PORT SIZE 4.0mm ECO 7426	03/30/17	AK
			D	ADD ISO80369-7 TO NOTES, ECO 8017	05/03/18	AK



- NOTES:
- 1ST SUFFIX "X" INDICATES STEM COLOR:
0 - BLUE
5 - CLEAR
2ND SUFFIX "X" INDICATES HANDLE COLOR:
W - WHITE.
 - CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
ALL DIMENSIONS ARE IN INCHES WITH NOMINAL IN METRIC BELOW.
 - FEMALE LUER CONFORMS TO ISO594-2.
 - SWABABLE FEMALE LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.
 - MATERIAL: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI;
ARE DEHP FREE, AND NOT MADE WITH NATURAL RUBBER LATEX.

QUALITY CRITERIA:
O.D. FLASH: 0.02 MAX. (0.5mm)
GATE VESTIGE: 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

DRAWN BY DMC	DATE 11/01/16
APPROVED BY	DATE
MATERIAL SEE SHEET 2.	
FINISH	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	THIRD ANGLE PROJECTION

HR® Halkey-Roberts®			
TITLE STOPCOCK W/4.0mm TUBING PORT			
SIZE A	DRAWING NO. C245874X24X	REV D	
SCALE 1:1	DO NOT SCALE DRAWING		SHEET 1 OF 2

DRAWING NO. C245874X24X	REV D	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			C	ADD TUBING PORT SIZE 4.0mm ECO 7426	03/30/17	AK
			D	ADD ISO80369-7 TO NOTES, ECO 8017	05/03/18	AK

BILL OF MATERIALS:

SUFFIX	STOPCOCK BODY	T LEVER/ HANDLE	LUER BODY CAP	SWABABALE STEM
024W	POLYCARBONATE RX1805-451118 CLEAR	HDPE HD6706.17 WHITE	POLYCARBONATE RX1805-451118 CLEAR	SILICONE LR 3003/40 W/ BLUE COLORANT
524W	POLYCARBONATE RX1805-451118 CLEAR	HDPE HD6706.17 WHITE	POLYCARBONATE RX1805-451118 CLEAR	SILICONE LR 3003/40 CLEAR

MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	DRAWN BY DMC	DATE 11/01/16	HR® Halkey-Roberts®	TITLE STOPCOCK W/4.0mm TUBING PORT	
	APPROVED BY	DATE			
	MATERIAL				
	FINISH				
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	THIRD ANGLE PROJECTION 		SIZE A	DRAWING NO. C245874X24X	REV D
	SCALE 1:1		DO NOT SCALE DRAWING		SHEET 2 OF 2